

TOOLS REQUIRED: RATCHET WRENCH
5 MM HEX BIT
TORQUE WRENCH, 100 IN-LBS CAPACITY

PROCEDURE:

1. IF CHAIR IS EQUIPPED WITH LUMBAR, REMOVE LUMBAR FROM BACK FRAME BY SLIDING CONNECTORS OF LUMBAR OFF TRAVEL RAILS OF BACK FRAME. SET LUMBAR ASIDE. SEE FIGURE 1.

CAUTION

Support back frame while removing screws attached to swing arms. Failure to do so could allow back frame to fall causing product damage.

CAUTION

Top back frame screws are longer than bottom back frame screws and must be used only in top holes. Failure to do so could cause product damage.

2. WHILE SUPPORTING BACK FRAME, USE RATCHET WRENCH AND 5MM HEX BIT TO REMOVE (4) SCREWS, 2 LONGER SCREWS AT TOP AND 2 SHORTER SCREWS AT BOTTOM, ATTACHING BACK FRAME TO BASE ASSEMBLY. SET ASIDE SCREWS. REMOVE BACK FRAME AND DISPOSE OF PROPERLY. REMOVE LEFT AND RIGHT HAND FILLERS AND SET ASIDE. SEE FIGURE 1.
3. PLACE LEFT AND RIGHT HAND FILLERS ON BASE, ALIGNING HOLES. PLACE REPLACEMENT BACK FRAME UP TO BASE ASSEMBLY ALIGNING HOLES. SECURE WITH SCREWS, MAKING CERTAIN THAT LONGER SCREWS ARE USED AT TOP AND SHORTER SCREWS ARE USED AT BOTTOM. TIGHTEN AND TORQUE SCREWS TO 70-100 IN-LBS. SEE FIGURE 1.
4. IF CHAIR IS EQUIPPED WITH LUMBAR, ATTACH LUMBAR TO BACK FRAME BY ENGAGING EACH CONNECTOR ON LUMBAR TO TRAVEL RAILS OF BACK FRAME AND SLIDING DOWN. SEE FIGURE 1.

